

เฉลยแบบทดสอบ OPTIMUM SPARES

1. Mean Time Between Failure (MTBF) = Average Time which an item failed.

Failure Rate (λ) = $1 / \text{MTBF}$. What is the Failure Rate (λ) of an aircraft hydraulic pump which has an average time to fail at 2,000 flying hours ?

- a. 0.0005
- b. 0.00005
- c. 0.05
- d. 0.005

2. An AC Generator of an aircraft has a failure rate (λ) = 0.0004. What is the AC Generator average time to fail ?

- a. 1,500 flying hours
- b. 2,000 flying hours
- c. 2,500 flying hours
- d. 3,000 flying hours.

3. Optimum Spares (by the use of Poisson Distribution) $S = \mu + (K_{cl} * \sqrt{\mu})$.

S = Optimum Spares Quantity; $\mu = n * \lambda * t$ (n = total fleet quantity; λ = failure rate; t = total time use per 1 aircraft); K_{cl} = Coefficient of Confidence.

What is the optimum spare brake assemblies quantity in 1 year, at 95 % confidence level, in the fleet of 12 aircraft, 2 brake assemblies per 1 aircraft and the brake assembly has an average failed time at 500 landings, the aircraft utilization rate is 150 flying hours per year per aircraft and the flight duration is 1 flying hour per 1 landing ? (K_{cl} for 95 % confidence level = 1.65)

- a. $(12 * 0.002 * 150) + (1.65 * \sqrt{12 * 0.002 * 150})$
- b. $(24 * 0.002 * 150) + (1.65 * \sqrt{12 * 0.002 * 500})$
- c. $(24 * 0.002 * 500) + (1.65 * \sqrt{24 * 0.002 * 150})$

d. $(24 * 0.002 * 150) + (1.65 * \sqrt{24 * 0.002 * 150})$

4. Optimum Spares (by the use of Poisson Distribution) $S = \mu + (K_{cl} * \sqrt{\mu})$.

S = Optimum Spares Quantity; $\mu = n * \lambda * t$ (n = total fleet quantity; λ = failure rate; t = total time use per 1 aircraft); K_{cl} = Coefficient of Confidence.

What is the optimum spare propeller quantity in 1 year, at 90 % confidence level, in the fleet of 18 single engine aircraft, 1 propeller per 1 aircraft and the propeller assembly has an average failed time at 2,000 flying hours, the aircraft utilization rate is 300 flying hours per year per aircraft ? (K_{cl} for 90 % confidence level = 1.29)

a. $(36 * 0.0005 * 300) + (1.29 * \sqrt{18 * 0.0005 * 300})$

b. $(18 * 0.0005 * 300) + (1.29 * \sqrt{18 * 0.0005 * 300})$

c. $(18 * 0.0005 * 300) + (1.29 * \sqrt{36 * 0.0005 * 300})$

d. $(18 * 0.0005 * 300) + (1.29 * \sqrt{18 * 0.0005 * 150})$

5. Mean Time Between Failure (MTBF) = Average Time which an item failed.

Failure Rate (λ) = $1 / \text{MTBF}$. What is the Failure Rate (λ) of an aircraft trim tab actuator which has an average time to fail at 1,000 flying hours ?

a. 0.0001

b. 0.001

c. 0.01

d. 0.1

6. A fuel control unit of an aircraft engine has a failure rate (λ) = 0.0002. What is the average time to fail of the fuel control unit ?

a. 3,500 flying hours

b. 4,000 flying hours

c. 5,000 flying hours

d. 6,500 flying hours.

7. Optimum Spares (by the use of Poisson Distribution) $S = \mu + (Kcl * \sqrt{\mu})$.

S = Optimum Spares Quantity; $\mu = n * \lambda * t$ (n = total fleet quantity; λ = failure rate; t = total time use per 1 aircraft); Kcl = Coefficient of Confidence.

What is the optimum spare EGT indicators quantity in a deploy unit of 6 twin engine aircraft, at 95 % confidence level, 2 EGT indicators per 1 aircraft and the EGT indicator has an average failed time at 1,000 flying hours, the aircraft deploy period is 6 months, with utilization rate of 30 flying hours per month per aircraft ? (Kcl for 95 % confidence level = 1.65)

a. $(12 * 0.001 * 180) + (1.65 * \sqrt{12 * 0.001 * 180})$

b. $(6 * 0.001 * 180) + (1.65 * \sqrt{6 * 0.001 * 180})$

c. $(12 * 0.001 * 30) + (1.65 * \sqrt{12 * 0.001 * 30})$

d. $(6 * 0.001 * 30) + (1.65 * \sqrt{6 * 0.001 * 30})$

8. Optimum Spares (by the use of Poisson Distribution) $S = \mu + (Kcl * \sqrt{\mu})$.

S = Optimum Spares Quantity; $\mu = n * \lambda * t$ (n = total fleet quantity; λ = failure rate; t = total time use per 1 aircraft); Kcl = Coefficient of Confidence.

What is the optimum spare engine tail pipes quantity in 1 year, at 90 % confidence level, in the fleet of 12 four - engine aircraft, 4 engine tail pipes per 1 aircraft and the engine tail pipe has an average failed time at 4,000 flying hours, the aircraft utilization rate is 500 flying hours per year per aircraft ? (Kcl for 90 % confidence level = 1.29)

a. $(12 * 0.00025 * 500) + (1.29 * \sqrt{12 * 0.00025 * 500})$

b. $(24 * 0.00025 * 500) + (1.29 * \sqrt{24 * 0.00025 * 500})$

c. $(48 * 0.00025 * 500) + (1.29 * \sqrt{48 * 0.00025 * 500})$

d. $(48 * 0.00025 * 500) + (1.29 * \sqrt{48 * 0.00025 * 500})$

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