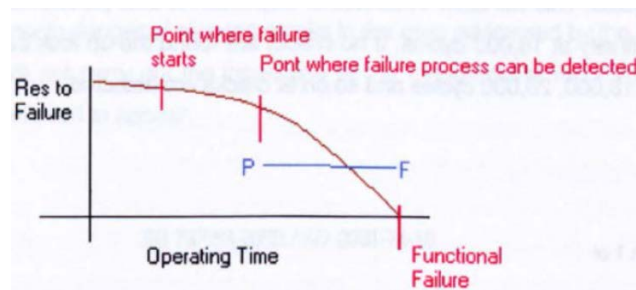


## เฉลยแบบทดสอบ ENGINE TREND MONITORING

1. Which of the following is the benefit of Engine Trend Monitoring (ETM) ?

- a. Enhanced safety and cost reduction.
- b. Extension of engine utilization.
- c. Increase aircraft availability.
- d. All of the above a, b and c are correct.

2. Regarding Engine Trend Monitoring (ETM) objective concept, which of the following statement is true ?



- a. To find point where failure starts and rectify the defect.
  - b. To find "P" point where failure process can be detected and rectify the defect before reaching point "F" functional failure.
  - c. To continue using engine and send the engine to overhaul before reaching point "F".
  - d. To use engine as OC (On-Condition) until reaching point "F".
3. Regarding gas turbine engine trend line (trend graph), which of the following statement is correct ?

- a. Trend line or trend graph is plotted by using engine raw parameters recorded during flights and change raw parameters to corrected parameters at standard day (ISA).
- b. Trend line or trend graph is plotted by using engine raw parameters recorded during flights.
- c. Trend line or trend graph is plotted by using flight conditions recorded during flights.
- d. Trend line or trend graph is plotted by using dimensional analysis.

4. What are the three basic dimensions in dimension analysis ?

- a. Mass (M), Weight (W), Time (T)
- b. Mass (M), Speed (V), Time (T)
- c. Mass (M), Length (L), Time (T)
- d. Mass (M), Acceleration (A), Time (T)

5. In flight, we cannot measure thrust ( $F_g$ ) of a turbojet or turbofan engine directly, regarding dimensional analysis for engine trend monitoring, which of the following statement is correct ?

- a. Plot the value of  $EPR / \delta$  ;  $\delta$  = Pressure Ratio = Pressure at flight altitude / Pressure at Sea Level Standard (ISA).
- b. Plot the value of  $N1 / \sqrt{\theta}$  ;  $\theta$  = Temperature Ratio = Temperature at flight altitude ( $^{\circ}$  kelvin) / Temperature at Sea Level Standard (ISA) ( $^{\circ}$  kelvin).
- c. Record the value of EPR or N1 (engine fan speed) at the same Mach No.
- d. All of the above a, b and c are correct.

6. What is the probable cause of a sudden or instantaneous engine deterioration ?

- a. Dirty compressor
- b. Bird strike / FOD / DOD
- c. Engine stall
- d. Engine flame out

7. The normal engine deterioration rate is ..... ?

- a. Constant
- b. Linear
- c. Non Linear
- d. Irregular

8. Data scatter or wild points may be observed in engine trend graphs. What is a probable cause of wild points ?

- a. Instrument change without calibration.
- b. Parallax error during reading.
- c. Data entry (record) error or calculation error.
- d. All of the above a, b and c are correct.

9. Custom Baselines UCL (Upper Control Limit) and LCL (Lower Control Limit) can be constructed after 15 flights. The purpose of UCL and LCL is ..... ?

- a. To establish and easily see the maximum and minimum values or bandwidth.
- b. To calculate engine performance.
- c. To change raw parameters to corrected parameters.
- d. All of the above a, b and c are correct.

10. Custom Baselines UCL and LCL are needed to renew whenever ..... ?

- a. After engine overhaul
- b. After Hot Section Inspection
- c. After changing major components or components in the engine gas path
- d. All of the above a, b and c are correct.

11. What is the best frequency to perform engine trend monitoring ?

- a. Every flight or at least every 3 flying hours.
- b. Every flight or at least every 5 flying hours.
- c. Every flight or at least every 8 flying hours.
- d. Every flight or at least every 10 flying hours.

12. Engine gas path problems shall be confirmed when ..... ?

- a. Trend graph lies within bandwidth.

- b. One engine parameter indicated non normal.
- c. Two or more engine parameters indicated non normal.
- d. All of the above a, b and c are correct.

13. Engine hot section problems could be indicated by ..... ?

- a. High turbine inlet/outlet temperature, high fuel flow and low power.
- b. High turbine inlet/outlet temperature, high fuel flow and high power.
- c. High turbine inlet/outlet temperature, low fuel flow and low power.
- d. High turbine inlet/outlet temperature, steady fuel flow and high power.

14. Dirty engine compressor could be indicated by ..... ?

- a. High turbine inlet/outlet temperature, high fuel flow and low RPM.
- b. High turbine inlet/outlet temperature, low fuel flow and high RPM.
- c. High turbine inlet/outlet temperature, high fuel flow and high RPM.
- d. High turbine inlet/outlet temperature, low fuel flow and low RPM.

15. Bad engine thermocouples could be indicated by ..... ?

- a. Low turbine inlet/outlet temperature, low fuel flow and normal power.
- b. Low turbine inlet/outlet temperature, normal fuel flow and normal power.
- c. High turbine inlet/outlet temperature, low fuel flow and normal power.
- d. High turbine inlet/outlet temperature, high fuel flow and normal power.

16. In the engine trend monitoring analysis, importance of engine parameters priority from the highest concern are sequenced as follow 1.....; 2 .....; 3 ..... ; 4 ..... ?

- a. Engine Power (Torque / EPR) ; EGT (TIT/TOT) ; Fuel Flow ; RPM (N1/N2)
- b. EGT (TIT/TOT) ; Fuel Flow ; RPM (N1/N2) ; Engine Power (Torque / EPR)
- c. EGT (TIT/TOT) ; RPM (N1/N2) ; Fuel Flow ; Engine Power (Torque / EPR)
- d. Engine Power (Torque / EPR) ; EGT (TIT/TOT) ; RPM (N1/N2) ; Fuel Flow

17. Differential Engine Performance Monitoring is an engine trend monitoring for multi - engine aircraft. What is the advantage of “Differential Engine Performance Monitoring” Differential Engine Performance Monitoring” ?

- a. It does not required to change engine raw parameters to corrected parameters.
- b. It save time to plot trend graph.
- c. Records can be made at any stable cruise level flight conditions with the same power setting.
- d. All of the above a, b, c and d are correct.

18. What is the principle of Engine Trend Monitoring for reciprocating engine ?

- a. To compare engine parameters at stable cruise flight level and flight conditions which have the same engine oil pressure.
- b. To compare engine parameters at stable cruise flight level and flight conditions which have the same engine Cylinder Head Temperature (CHT).
- c. To compare engine parameters at stable cruise flight level and flight conditions which have the same engine power setting (engine load or torque or RPM).
- d. To compare engine parameters at stable cruise flight level and flight conditions which have the same engine fuel flow.

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